GUIDEBOOK

to MAN-MADE TEXTILE FIBERS and TEXTURED YARNS OF THE WORLD

- . FILM-to-YARN
- · NON-WOVENS

Third Edition | ADELINE A. DEMBECK



THE UNITED PIECE DYE WORKS

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THIRD EDITION

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* alphabetical trademark index R-S

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source	description	trademark
Bolta-Werk	West German monofil for textile factors	
Rhovy	French monofil	CLORÈNE
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Rhovy	French monof- CLORENE	
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Plasti-Fabri	Argentine monobil	OGILET
United Sared	fsraek monofil	UNIT60

spandex.

trademark
CORESPUN
DORLASTAN
DUPONT
DURASPAN
EASTHAMPTON
ENKASPAN
ENKASWING
ESPA
ESTANE V C.
FUJIBO
GLANZSTOFF ELASTOMER
GLOSPAN
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HECOSPAN

HECOSPAN

INTERSPAN

LASTRALENE

* sources D-E

sources . . 'addresses, affiliations, trademarks

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(Divisions of Eastman Kodak Company)

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Regional Marketing
Rep for Western USA Wilson & Geo Meyer & Co., 270 Lawrence Ave.,

South San Francisco: Calif. 94080

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Enka de Colombia, S.A., Aptdo Aéreo 5233, Medellin Colombia

Plant Girardota, Colombia

Joint venture of AKU (51% interest), Colombian textile mills (39%),

Corporaciones Financieres (International Finance Corp. (13%))

ESCO—Ets. Industriels Pour La Soie et Le Coton S.A., 15 Rue Gawad Hosni. ESCo + device (R) Cairo, Egypt, UAR

sources . . . addresses, affiliations, trademarks

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Fibreglass Pilkington Ltc See FGP

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Fibres de Verre S.A., 3 Chemin de Mornes. 1001 Lausanne Switzerland. Vetroffex (G), Vetrotex

Fibriver, S.A., 8 rue Christophe Colomo, Paris Se, France Fibriver (G)

Fibron, Inc., 2403 Lynoan Av. Chattanooga Tenn. 37415

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Subsidiary of Farbwerke Hoechst AG

Filatura dei Cascami di Seta, S.p.A. See Cascami di Seta S.p.A.

Filatures et Moulinages de L'Ardeche S.A. See FIMOLA

Fillattice S.p.A., Via Plave 4: Muggio 20053 Milan Raly

Eurothreads (Ru), Fieltex (Ru), Lattitex (Ru)

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Formosa Chemical & Fibr Republic of China Plan

Formosa Plastics Corp.

Fothergill & Harvey, Ltd.

Franchi, Fratelli, Manifat

Frost's Yarns Ltd... pro P O Box No 11, Park Gre Subsidiery of Wm Frost Licensee of Agilon-

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Exhibit 2

Here is a translation of the attached letter.

Dear Lucia:

Your telephone calls are a real pleasure. I am very eager to meet you personally.

To get the wig was not easy, but to send it to you will be almost as difficult. The messenger companies (DHL, Fedex, etc.) are a little reticent about accepting the package, the will be approximately 19x19x24 centimeters and will weigh about 1 &1/2 pounds, or a bit more, besides that, one of the companies tell me, over the phone, that it will cost \$200. In view of this situation, I think the most sensible thing is for me to give it to you personally when you come to Mexico.

In the meanwhile I am enclosing a few of the strands of the "hairs", such as you suggested to me.

When you have your travel itinerary, please let me know so that I can organize my agenda accordingly and be free, or at least less busy, when you are here. How long do you think you can stay in the city?

Until soon.

Affectionately,

Jaume

JAUME RIBAS

Duice Olivia 83, Coyoacán • 04000 Tel. 554 • 1153

México D.F 8 de Noviembre de 1993.

Ms. Lucia Bartoli. 24176 Holly Dak Lane, Dept. 6, Laguna Hills, CA. - 92656.

Dear Lucia;

Tus llamada telefónicas son un verdadero placer. - Tengo muchisimos deseos de conocerte personalmente.

Conseguir la peruca no fué nada fácil, pero mandartela, resulta casi igual de dificil. Las compañias de mensajerias (DHL, Federal Express, etc.) se resisten un poco a recibir el paquete, que tendrá, aproximadamente unos 19x19x24 cm. y pesará 1-1/2 lb, o un poco más; además, una de las Cias, me dice, por telefóno, que costará unos US\$200, -. Ante esta situación, creo que lo más sensato es que te la de a tí personalmente cuando vengas a México.

Mientras tanto te adjunto unos recortes de los cabellos, tal como tu me sugeristes.

Cuando tengas tu programa de viaje, por favor avisamelo para que yo pueda organizarme y estar libre, o menos ocupado, cuando tú estes por aqui. ¿ Cuantos dias piensas quedarte en la ciudad?

Hasta pronto.

afeituonamenti

Exhibit 3







The information you need...when you need it 1

November 19, 1993

Mr. Harvey Silverglate Silverglate & Good The Batterymarch Building 89 Broad Street 14th Floor Boston, MA 02110-3511

Report No: 24898

P.O. No:

3766

PURPOSE OF ANALYSIS:

To identify a black wig fiber and compare it to a polyvinylidene chloride (PVDC).

SAMPLES:

One black braided wig provided by Lucia Bartoli 11/93 (source: Mexican Anthropology Museum)

METHOD OF ANALYSIS:

Micro-Fourier Transform Infrared Spectroscopy (FTIR)

RESULTS:

The fibers from the black braided wig are made of polyvinylidene chloride (PVDC). These are the same type of fibers as those from the Asahi Chemical Company analyzed during AAI Job # 24579. The Asahi Chemical Company fibers are also PVDC. These fibers are both the same type of polymer known under the trade name Saran.

The enclosed data sheet further describes the FTIR analytical technique.

John D. Lennhoff, Ph.D.

John Dent

Senior Scientist

JDL:ks

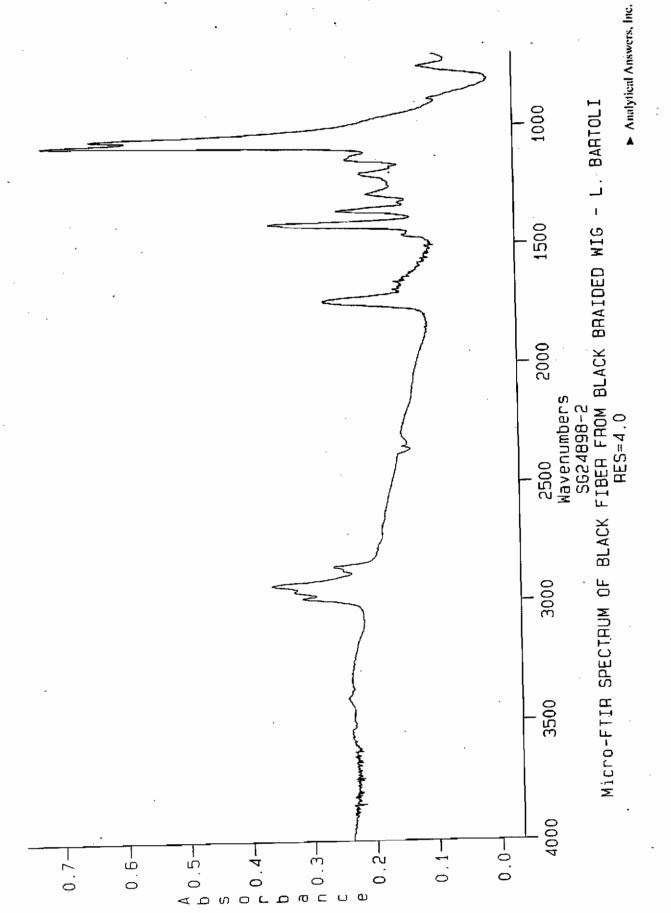
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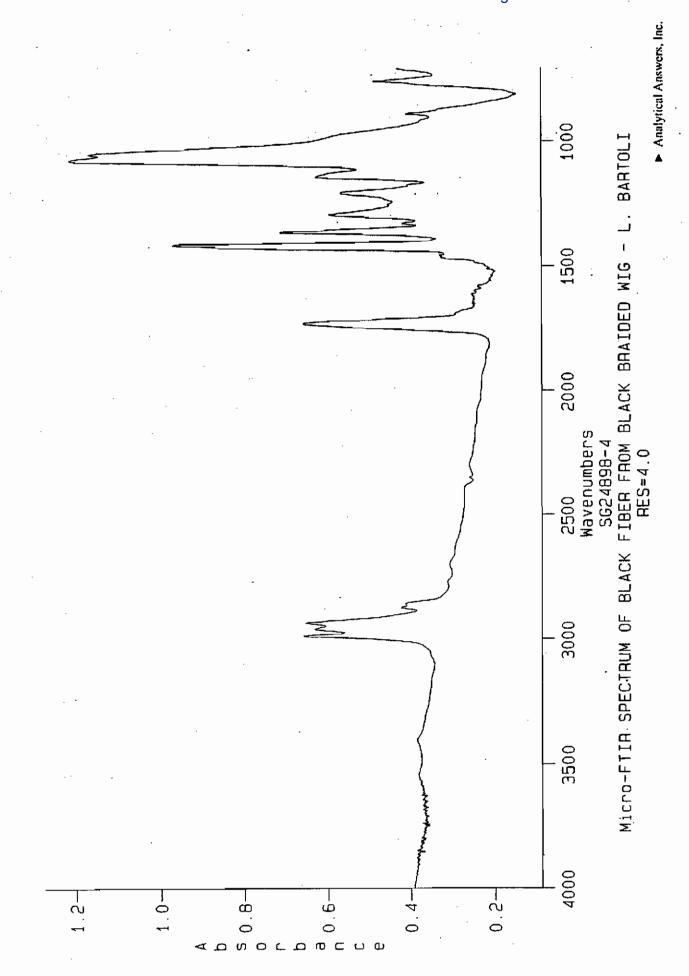
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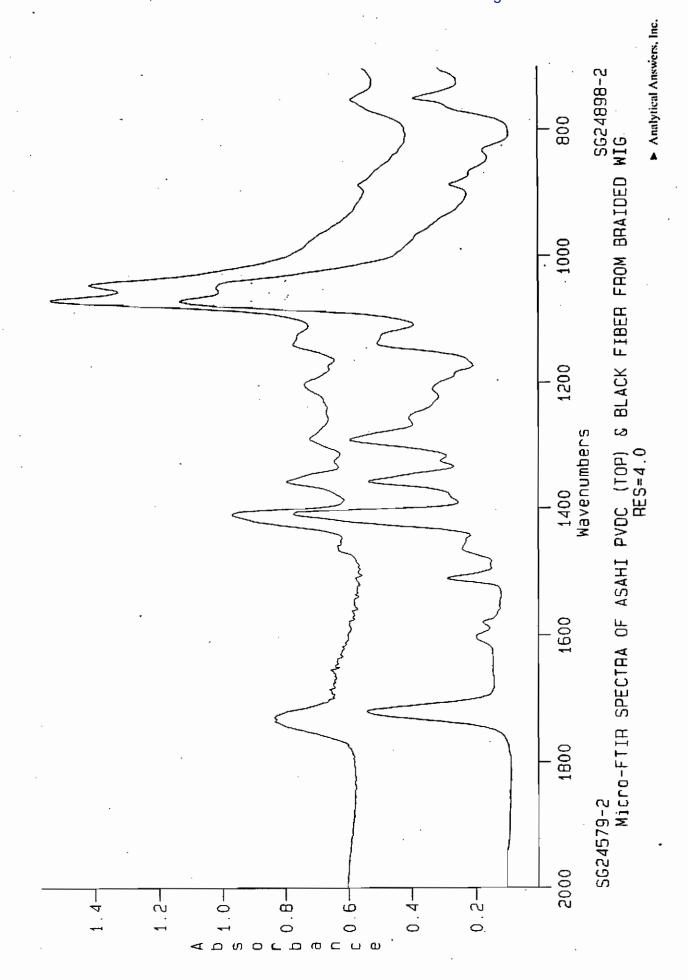
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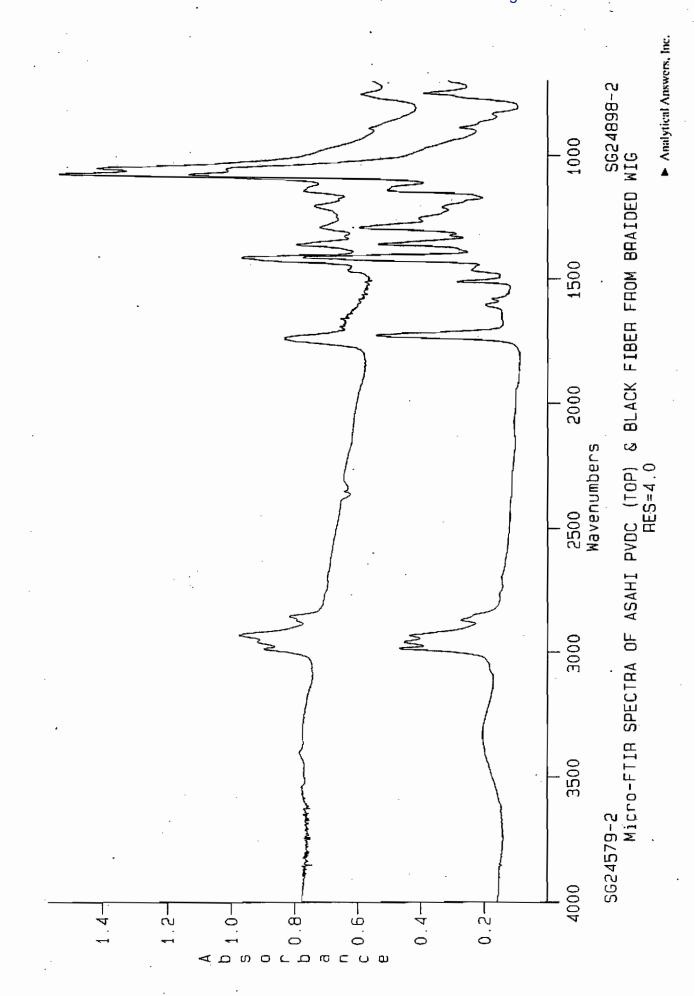
Data Sheet

4 Arrow Drive, Woburn, Massachusetts 01801 ▲ Telephone: (617) 938-0300 ▲ Fax: (617) 935-5087









UNITED STATES DISTRICT COURT EASTERN DISTRICT OF NORTH CAROLINA FAYETTEVILLE DIVISION

UNITED STATES OF AMERICA.

ν.

Nos. 75-26-CR-3 90-104-C.V.-3-D

JEFFREY R. MacDONALD

AFFIDAVIT OF SAMUEL WALTER UMANSKY

- I, Samuel Walter Umansky, being first duly sworn, state under oath the following:
- I reside at 5310 Zelzah Avenue, Encino, California
 91316.
- 2. From 1952 to 1958, I was employed by Saran Yarns Company, located in Odenton, Maryland. Saran Yarns Company also conducted business under the name National Plastics Products. For purposes of this affidavit, I will refer to this company as "Saran Yarns Co."
- 3. During my employment at Saran Yarns Co., I was a technical sales associate in the Sales and Marketing department from 1952 to 1958. Saran Yarns Co. manufactured and sold saran fiber.
- 4. During the course of my employment at Saran Yarns
 Co., I became familiar with the processes used to manufacture saran fibers. The chemical name for saran is polyvinylidene chloride.
- 5. Saran Yarns Co. manufactured saran fibers using a melt spinning process which involves the following steps:
 - (a) First, saran resin, stabilizers, and

colorants are fed into a heated screw extruder.
With these colorants, saran fibers can be produced in virtually any color.

- (b) Second, from the heated screw extruder, the resin is then fed into a spinarette, a type of die which contains a number of round holes positioned in distinct groups or units. The melted saran is extruded through each of these holes in the spinarette to create saran filaments or fibers, all of which remain grouped together in their separate unit. Each of these units constitutes what is known as "continuous multifilament," i.e., a bundle of untwisted fibers that are often referred to as a "tow."
- (c) Third, after extrusion through the spinarette, each multifilament bundle enters a cooling tank filled with water, and then the bundle is fed through a series of rollers known as "draw rolls." As the fibers pass through the draw rolls, they are heated and stretched four to six times their original length to orient the molecules in the filaments. This process significantly increases the fibers' strength. After being drawn, the filaments are put through another strengthening process called "heat setting."
 - (d) Finally, each of the multifilament

bundles or tow are wound onto a spool. A number of these spools are packaged in a box that is sent to the end user.

- 6. During the course of my employment at Saran Yarns
 Co., in addition to learning how saran fibers were
 manufactured, I also became familiar with the many end uses
 for saran fibers, including the use of saran fibers in human
 cosmetic wigs.
- 7. During the period that I worked at Saran Yarns Co. (1952-1958), Saran Yarns Co. sold saran in continuous multifilament ("tow") form, in a variety of colors, including blond, to a number of wig manufacturers for use in human cosmetic wigs, including Grand Wigs, Ben Wigs, Artistic Wig, Myer Jacoby, the Dawbarn Brothers, and A & B Wig, which also conducted business under the name A & B Artistic Wig. I do not know whether any of these companies are still in business.
- 8. During the course of my employment at Saran Yarns Co., I became familiar with some of the wigmaking processes that utilized the saran fibers manufactured by my company. The saran wigs were made by sewing the saran fibers onto "buckram", a cloth cap with a number of holes in it which forms the "scalp" of the cosmetic wig. The wig manufacturers would sometimes curl the saran multifilament by placing it on quills and then putting the quills in an oven to "bake" a curl into the saran fibers.

- 9. In addition to selling saran fibers directly to the wig manufacturing companies listed in paragraph 7 above,
 Saran Yarns Co. also sold saran multifilament to intermediary manufacturers who pre-treated and curled the saran and then sold it to wigmakers for use in cosmetic wigs to be worn by humans. I recall that one such intermediary manufacturer was Willard George of Annapolis, Maryland.
- 10. I have read the Supplemental Affidavit of FBI

 Special Agent Michael P. Malone, dated May 21, 1991, attached
 hereto as Exhibit 1. In ¶ 7 of Agent Malone's Supplemental
 Affidavit, he states:

Further, based upon my own investigation and research in this case, I can state that saran has the following physical characteristics which make it unsuitable for use in cosmetic wigs, in which the objective is to have the wig hair appear indistinguishable from natural hair. Saran is very straight, is only manufactured as a continuous monofilament, and does not lay or drape like human hair, and is also too shiny to resemble human hair. Lastly, saran can not be manufactured as a "tow" fiber [footnote*], which is essential to the cosmetic wig manufacturing process.

- 11. Based on my experience, the statements made by Agent Malone in ¶ 7 of his affidavit are simply not true.
 - (a) First, Agent Malone states that saran "is only manufactured as a continuous monofilament," and "can not be manufactured as a 'tow' fiber [footnote omitted] which is essential to the

^{*} A "tow" is a large group of continuous filaments, without any definite twist, which is cut into definite lengths.

cosmetic wig manufacturing process." These statements are untrue. While saran can, and is, manufactured as a monofilament, it is not true that saran can be manufactured "only" as a monofilament. As noted in ¶¶ 3-9 above, Saran Yarns Co. manufactured saran fiber in a variety of forms, including continuous multifilament ("tow") form, and it sold saran in continuous multifilament form to wigmakers that used it to manufacture human cosmetic wigs. I have seen human cosmetic wigs made with saran fibers in a variety of styles and colors.

- (b) Second, Agent Malone states that "[s]aran is very straight." As noted in ¶¶ 8 and 9 above, saran fibers very readily take and retain a permanent curl. In fact, the invention of saran cosmetic wigs to be worn by humans was largely predicated upon the ease with which saran fibers can be curled and styled.
- (c) Third, Agent Malone states that saran

 "does not lay or drape like human hair, and is also
 too shiny to resemble human hair." This statement
 is inaccurate. As noted above in ¶¶ 6-9, saran
 fibers have been used in the manufacture of human
 cosmetic wigs, and they can be curled to resemble
 human hair. Saran fibers are used also for doll

hair, which is likewise intended to resemble human hair.

Samuel Walter Umansky

Notary Public State of California

My commission expires 7

Feb. 9th 2001

[seal]



Exhibit 1

UNITED STATES DISTRICT COURT FOR THE EASTERN DISTRICT OF NORTH CAROLINA (FAYETTEVILLE DIVISION)

UNITED STATES OF AMERICA : Crim. No. 75-26:Cr.-3

JEFFREY R. MACDONALD

SUPPLEMENTAL AFFIDAVIT OF MICHAEL P. MALONE

- I, Michael P. Malone, being first duly sworn, state under oath the following:
- 1. I am the senior examiner of the Hairs and Fibers Unit (HFU) of the Federal Bureau of Investigation (FBI) Laboratory which is located in Washington, D.C.
- 2. I am the same Michael P. Malone who executed an affidavit in the above-captioned case, on February 14, 1991.
- 3. I have read the Reply Brief of the petitioner in this case which was filed on May 14, 1991.
- 4. With respect to the numerous references in the Reply Brief to "the 22-inch synthetic blond wig hairs" allegedly found in the clear handled hair brush (Exhibit K, E-323), by Army Chemist Janice Glisson, I can state with certainty that no 22-inch synthetic blond wig hairs were found in Exhibit K, E-323, or in any other exhibit which I examined in this case (see my previous Affidavit). In this regard, my use of the term "wig" unless otherwise specified, means a head covering made of synthetic fibers or human hair, which substitutes for the wearer's own hair, and which is worn by a human being, usually female, for cosmetic purposes. It is my understanding based upon reading the pleadings in this case, that the petitioner contends that Helena Stoeckley

owned a blond shoulder length wig (as defined above), which was further described as being "stringy". Further, it is my understanding that there is no record evidence as to whether this wig was composed of specific synthetic fibers or human hair. In any event, to the extent that petitioner contends that the "22-inch blond synthetic" fibers removed from Exhibit K, E-323 are consistent with having originated from a cosmetic blond wig allegedly owned by Helena Stoeckley, there is no factual or scientific basis for this conclusion. I base my statement on the following facts and observations.

5. With respect to Exhibits Q-46, Q-48 and Q-49, the microscopic slides previously identified by Janice Glisson as those now containing the striated blond synthetic fibers made to look like hairs, which she previously removed from Exhibit K, E-323 (see Glisson Affidavit at pp.3-4), I personally determined the lengths of the fibers mounted on these slides. I determined that Exhibit Q-46 contained two blond fibers which were of 24-inch and 9-inch lengths, respectively. Further instrumental analysis by SA Robert Webb of the Materials Analysis Unit (MAU) determined that these fibers were composed of saran. My own microscopic examination determined that these two blond saran fibers were striated, and one matched the FBI Laboratory's known saran doll hair reference exemplar (see photo exhibits 11 and 12 to my previous affidavit) and did not match any wig exemplar in the reference collection'.

¹ The FBI Laboratory's reference collection of fibers has been maintained for over forty years. Among other items, it contains numerous samples from wigs,all of which I have personally examined

Similar examinations performed on Exhibit Q-49 revealed a single light blond striated saran fiber, which was 22-inches in length, and also did not match any wig exemplar in the FBI reference collection. Lastly, similar examinations performed on Exhibit Q-48, revealed a single grey, delustered, modacrylic fiber which was approximately 5-inches in length, and which matched modacrylic fibers removed from the K-47 hair piece or "fall" worn by Colette MacDonald. Therefore, I can state that the only blond synthetic fibers which are 22-inches or longer and which were removed from Exhibit K, E-323, are saran, which does not resemble human hair, and not modacrylic, which does resemble human hair.

- 6. In addition to performing physical examinations in this case, I have consulted numerous standard references (see Exhibits 1-6 attached to this affidavit) which are routinely used in the textile industry and as source material in the FBI Laboratory, concerning the industrial applications for fibers, including saran. None of these standard references reflect the use of saran fibers in cosmetic wigs; however, they do reflect the use of saran fibers for wigs for dolls and manikins, in addition to such uses as dust mops and patio screens.²
- 7. Further, based upon my own investigation and research in this case, I can state that saran has the following physical

and none of which revealed a known wig exemplar of saran. Rather all of the known wig exemplars are composed of polyvinyl chloride (PVC), modacrylic or human hair.

Joseph, <u>Introductory Textile Science</u>, 1966, Holt Rinehart and Winston, Inc., at page 185 (attached as Exhibit 1).

characteristics which make it unsuitable for use in cosmetic wigs, in which the objective is to have the wig hair appear indistinguishable from natural human hair. Saran is very straight, is only manufactured as a continuous monofilament, does not lay or drape like human hair, and is also too shiny to resemble human hair. Lastly, saran can not be manufactured as a "tow" fiber³, which is essential to the cosmetic wig manufacturing process.

- 8. Based upon these factors described above, and in the absence of any evidence to the contrary, I conclude that the 22 and 24 inch blond saran fibers in this case are not cosmetic wig fibers.
- 9. Contrary to the statement reflected in the Reply Brief that I compared the saran fibers in this case with dolls which came from the MacDonald crime scene at Fort Bragg, without making an identification, I can state that none of the dolls which I examined came from the MacDonald crime scene at Fort Bragg, N.C. Nor did the dolls I examined belong to the MacDonald children, whose dolls, I understand, were disposed of by petitioner (see Kassab Affidavit at p.3).
- 10. With reference to the numerous assertions concerning the Transfer Theory of Locard which are contained in the Reply Brief I can state as follows: the Transfer Theory of Locard, an accepted scientific principle and the premise for all forensic trace evidence examinations, has been misinterpreted by petitioner.

³ A "tow" is a large group of continuous filaments, without any definite twist, which is cut into definite lengths.

8

Simply stated, the theory explains that the hairs and fibers found on an individual are reflective of their most recent and immediate surroundings. This principle is particularly applicable to situations in which a body is in physical contact with an object such as a residential or automobile carpet. Based upon my review of the evidence in this case, including crime scene photos, it is indisputable that Colette MacDonald's body was last in contact with the shag rug in the master bedroom. Based upon my experience and training as a hair and fiber examiner, it is my opinion that rugs are conducive to the transfer and retention of foreign fibers. Further, since weeden fibers possess an outer layer of scales, they are among the fibers most readily transferable to surfaces such as rugs.

Further your affiant sayeth not:

Michael P. Malone

Ebecis ydaut

Federal Bureau of Investigation

Subscribed and sworn to before me this 2/ day of May 1991,

My Convention Expires on the

First Mooday of Jeavery, 1954.

EXHIBIT 1

MARJORY L. JOSEPH San Fernando Valley State College

Introductory Textile Science

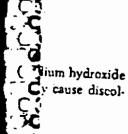
Holt, Rinehart and Winston, Inc.

New York - Chicago - San Francisco - Toronto - London

Printed in the United States of America

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hold insects.

Saran in Use

While saran fibers are somewhat dense and therefore may be undesirable for apparel fabric use, they are prized for use in furnishing fabrics such as upholstery and draperies; on outdoor furniture; as automobile upholstery and for similar uses in commercial vehicles. The staple fiber form is preferred for draperies, while filament fiber is more satisfactory for furniture use as it is cleaned quickly and easily and does not provide interstices between fibers for dirt and stains to settle. However, the smooth surface of the fiber enables soil to be removed easily from staple yarns.

The fibers are easily cleaned with detergents and lukewarm water. Stains seldom penetrate.

Other uses for saran fibers include wigs for manilains and dolls, luggage coverings, window and patio screening, dust mops, and a wide variety of industrial fabrics.

VINYON

The first vinyon fibers were made experimentally in 1933. The Carbide and Carbon Corporation made the polymer but it was 1939 before any commercial quantities of the fiber were produced. At that time the American Viscose Corporation began to convert the polymer made by Carbide and Carbon into filament fibers. It is interesting to note that this fiber, a true synthetic, was introduced the same year as nylon.

Since that time, improvements have been made on the original fiber and several foreign fiber manufacturers are producing vinyon. The trade names usually encountered are Vinyon HH, Rhovyl, Pe Ce, PCU, and PVC.

Vinyon fibers are defined by the Federal Trade Commission as:

a manufactured fiber in which the fiber forming substance is any long chain synthetic polymer composed of at least 85% by weight of vinyl chloride units (—CH2—CHCl—).

Production

Vinyon fibers are either polymers of vinyl chloride or copolymers of vinyl chloride and a second vinyl compound, usually vinyl acetate. These chemicals are polymerized either under pressure or by means of catalysts; the process is addition polymerization. The polymer is dissolved in a suitable solvent and spun into a coagulating media—water, warm air, or other acceptable environment.

EXHIBIT 2

20349

THE MODERN Textile Dictionary

FULLY REVISED AND EXPANDED

by
GEORGE E. LINTON, Ph.D.

Duell, Sloan and Pearce
New York

iten

date

ONARY

and I. M. Price

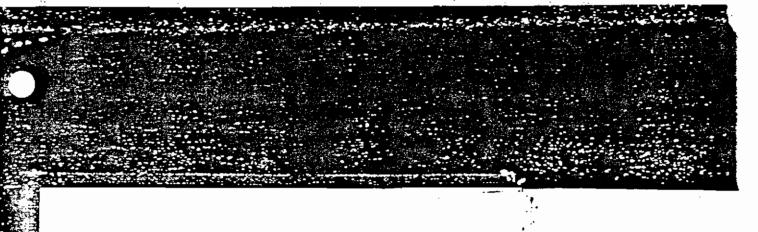
TEXTILE TERMS

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LAUNDRY INDUSTRY

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> William C. Segal FOR THEIR FORESIGHT, EX TISTIC, CREATIVE IDEAS PAREL, AND ALLIED FIELD TO FA

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MANUFACTURED IN THE UNITED STATES OF AMERICA POR MEREDITH PRESS

VAN REES PRESS • NEW YORK

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treatment which results in a parallel molecular structure and a yern which is regenerated cellulose. Properties include extreme attempth and dimensional stability.

SAPPHIRE. A color, greenish-blue in hue, of medium saturation and low brilliance.

SAPPY WOOL. Wool which has a high percentage of yolk and auint: the actual yield will be small because of their presence in the grease wool.

SARABAND RUG. Small or medium size Persian rugs made of cotton warp and filling for the base construction with the short pile-effect made of wool tied with Senna knots. Some of the rugs may have wool filling. The design usually shows a pear or some other fruit, while the narrow ornate borders have approximately seven stripes in red, blue, or green. The filling crosses twice beneath each row of tufts. The rugs are often used as runners since they can be made in long, narrow sizes.

SARACENIC TAPESTRY See

SARAKHS RUGS. Carpets or rugs made in this northeastern town in Iran (Persia). These heavy, all-wool rugs have the long, close pile tied in Ghiordian knot formation. The yarn is spun from wool obtained in the vicinity.

SARAN AND VELON. Chemicals are the base of these fibers; after processing, the result is vinylidene chloride. Derived from ethylene, a petroleum product, and chlorine from brine.

Saran is known in popular language as a thermoplastic resin; that is, a plastic which is softened by heat and hardened into shape by ecoling. It can be quickly and economically molded, and because it can be softened and reshaped again and again, little waste is occa-

sioned. Saran is made by Dow Chemical Co., and is made into filaments and fabrics under both its own name and others.

Velon is a filament made by the Firestone Tire and Rubber Company. At present it is available only as a monofilament.

Properties of these two fibers include resistance to chemicals, stains, abrasion, corrosion, and moisture; they are nonflammable, tough, flexible as desired. Chief uses are for screen cloth, draperies, luggage, shoes, upholstery.

SARANDAZ RUGS. Trade term for Anatolian- and Persian-knotted wool rugs of various designs. Used for household purposes—floor covering, wall decoration, etc.

SARASHI CARIKO. A 36-inch, bleached cotton fabric used for shirt-ing in Japan.

SARASHI KANAKIN. Japanese term for a plain-weave, bleached cotton shirting.

SARASSES COTTON. An East In-

SARAWAMI. An Indian sheep known for its fat tail; its fleece shows both wool fibers and hair. The yield is used chiefly in making rough blankets used by the natives and finds some use as carpet wool.

SARCILIS, SARZIL. During the Middle Ages this very coarse, low-textured woolen cloth was worn chiefly by those who subsisted on charity or were beggars.

SAR1, SAREE. Scarf worn by the women in India: a gauzy, long fabric which covers the body and can be used to cover the head. The chief garment of Hindu women, it is, in hot weather, the only article of dress worn by the poorer classes.

SARONG. A shirt-like garment, twice as long as wide. The short cods

are sewn together, then it tied around the hips. The sarong is broken by the k head)—which is a double angular motifs called to feature floral designs. Th sembles a backgammon b doubtedly was imported India. This garment is the the villager and was or. only by women. At pres worn by men. He cann wear it to visit an official c ing the palace of the sult purposes there are other t ing to wear. The Dodot clusively by the sultans. high officials and their dancers, and the bride a groom The Dodot is we tirely different manner the It is tied around the hips cated way, while the tro: (double tre-dyed silk in British India) are worn u are several different wa-Dodot-depending upon : rules of court enquette.

The Siendang (shawl) long small cloth of batil either to carry a baby on t a shawl, over the should-bang.

SAROUK RUG. See :

SARPLAR. 1. A bale weighs one ton, 2,240 pc equal to 80 tods. 2. Tod, term sarplar, is a unit pounds of wool.

SARPLIER. A strong conton fabric made in Eng for bagging to hold newly wood being shipped from consignee. See SARPLAR.

SARSANET. Plain or fabric noted for its soft perseded by more practic

EXHIBIT 3

MAN-MADE TEXTILE ENCYCLOPEDIA

Edited by J. J. PRESS

United States Navy Clothing and Textile Research Laboratory



TEXTILE BOOK PUBLISHERS, INC.

A Division of

INTERSCIENCE PUBLISHERS, INC., NEW YORK

Interscience Publishers Ltd., London

DEDICATION

To my good friend, Dr. Herman F. Mark, who inspired the organization of this Encyclopedia, and to my dear wife, whose impotient patience and cooperation helped me see it through to completion.

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LIBRARY OF CONCRESS CATALOG CARD NUMBER 59-15700

TEXTILE BOOK PUBLISHERS, INC., A Dimin of Interscience Publishers, Inc., 250 Fifth Avenue, New York 1, New York For Great Britain and Nathern Ireland: Interscience Publishers Ltd., 88/90 Chancery Lane, London W. C. 2

PRINTED IN THE UNITED STATES OF AMERICA BY MACK PRINTING COMPANY, BASTON, PENNSYLVANIA

to acrylonitrile. The high moisture regain is reported to minimize or prevent the accumulation of static electricity during mill processing. Verel is fire resistant to the extent that it does not support combustion and is resistant to attack by microorganisms and a wide variety of organic and inorganic chemicals. This fiber can be handled on all spinning systems and blends well with cotton, wool, and other synthetics. The bright and dull staple fiber is available in three types (Regular Verel, Verel-Type I, and Verel-Type II) which differ

TABLE VII Properties of Verel

Properties of Verel		
Molecular structure	Parmalis crystalline	
Fiber cross section	Peanut shape	
Dry tennie strength,	44,000-42,000	
p.s.;		
Dry tenacity, goden	2 5-2 8	
Wet tenacity, golden .	2 5-2 8	
Dev and wet elongation.	22-35	
Initial stiffness, g. den	40	
Elastic recovery	88 C from 4 C extension	
Specific gravity	1 3-	
Mouture regain. 50 at	3 5→ 0	
70°F., 65% R.H		
Siminkage, 5e in boiling		
water		
Regular Verei in	1 0-3 0	
varn form		
Type I Verei	9 0-11 0	
Type II Verei	19 0-23 0	
Shrinkage, % in air at 300°F.		
Regular Verel in	2 0-5 0	
yarn forin		
Type I Verel	15 0-17 0	
Type II Verel	25 0-28 0	
Solvenu	Warm accione, adiponitrile, methyl	
	sulfoxide, acetonitrile	
Moth and mildew re- sistance	Not attacked	
Effect of high tempera- tures	Fabrics can withstand temperatures under a dry iron up to 300°F.; no appreciable strength loss after 128 hr. at 230°F.; some discoloration	
Effect of chemicals	Good-to-excellent resistance to acids and alkalies up to 50% concentration, and to solutions of various metallic salu at room temperature; excellent resistance to dry cleaning solvents	
Fiber identification test	About 0.2 g. of scoured fiber is placed in a test tube containing 5-6 ml. of pyridine; the mixture is heated on a	

steam both for 2-3 minutes. If

Verel is present, fiber turns a deep

reddish brown and the solution be-

comes pale pink

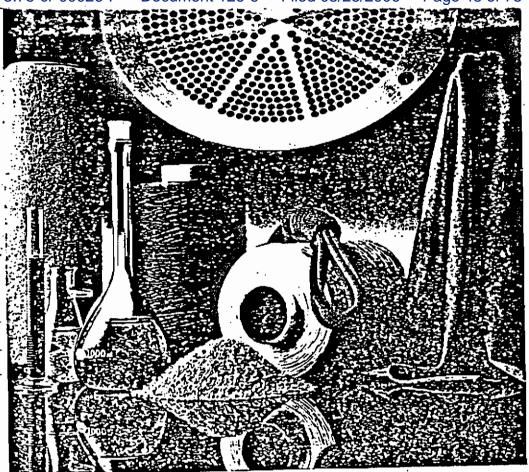
primarily in heat sensitivity as measured by shrinkage in boiling water and in air at elevated temperatures. Whereas the low shrinkage, regular Verel is used in conventional fabrics, the high shrinkage types I and II are recommended for such applications as backing yarns in pile fabrics and high bulk yarns for sweaters and jerseys. The dyeing properties of Verel are reported to be good with premetalized, disperse, and basic dyes. Best light and wash fastness properties are achieved with the neutral dyeing premetalized dyes. A special dyeing assistant available from the fiber manufacturer is recommended for obtaining deepest shades.

Vinylidene Chloride-Vinyl Chloride Copolymer. Polyvinylidene ehloride was first observed in France as early as 1838, but little was done in studying the properties and in attempting to exploit the commercial value of this material until about 1930. It soon became apparent that the insolubility and poor heat stability of the homopolymer imposed serious limitations on methods for making useful items of commerce such as fibers and films. Intensive work was therefore directed toward the copolymerization of vinylidene chloride with vinyl monomers as a means of overcoming this problem, and in 1939 copolymers of vinylidene chloride and vinyl ehloride were disclosed in a series of patents assigned to Dow Chemical Co. Copolymers containing from 10 to 15% of vinyl chloride, known as saran polymers, are now produced commercially by Dow Chemical Co., and are converted to filament yarns and staple fibers by several manufacturers in America, Britain, Europe, and Japan.

Saran fibers show excellent resistance to soiling and staining. They are also resistant to acids and alkalies and to attack by bacteria and insects. When exposed to a flame, saran fibers soften and char, but do not support combustion. When combined with flammable fibers, saran acts as a fire-retardant. Saran can be dyed with disperse (acetate) dyestuffs, but the light fastness of the dye is a problem. Coloration is usually obtained by pigmentation during the manufacture of the fiber, and a complete range of colored yarns is now available. The principal uses for saran are in screens, upholstery, fabrics, carpets, industrial filter fabrics, and in blends with other fibers for drapery and casement cloth.

Saran yarns are produced in the U.S. by Saran Yarns Co., National Plastic Products Co., Firestone Plastics Co., Dawbarns Bros., Inc., Pierce Plastics, Inc., Southern Lus-Trus Corp., Elmer E. Mills Corp., and Bolta-Saran Inc. Foreign producers of saran yarns include B. X. Plastics Ltd., of England, Kurcha Kasei Co., Ltd. of Japan, Bolta-Werk GmbH. of Germany.

EXHIBIT 4



Manusaured Elbar



aminumitagnistana multibis ettentita internatione especiali dicentini time man tene man ligicimian constructione especialistica dicentistica dicentistica especialistica dicentistica dicen carboxylic acid, including but not restricted to substituted terephthalic units.-

and parasubstituted hydroxy-benzoate ---,שוחט

Basic Principles of Production

Polyester fibers are produced from fiberforming material made from elements derived from coal, air, water and petroleum. They are melt spun.

Characteristics -

- Strong
- Resistant to stretching and shrinking
- Resistant to most chemicals
- Quick drying
- Crise and resilient when wet or dry
- Winnide resistant
- Mildey resistant
- Abrasion resistant
- Able to retain heat-set pleats and creases
- Easily washed

Some Major Uses

Apparel Every form of clothing

Home Furnishings Carpets, curtains, drapenes, sheets and pillow cases, wall coverings and upholstery

Fiberfill for various products, automobile upholstery, fire hose, power belting, ropes and nets, thread, tire cord, sails, V-belts, floppy disk liners



General Care Tips

- 1. Most items made from polyester can be machine washed and dried. Use warm water and add a fabric softener to the final rinse cycle. Machine dry at a low temperature and remove articles as soon as the tumbling cycle is completed.
- 2. If ironing is desired, use a moderately Wanto iron.
- 3. Most items made from polyester can be dry-cleaned (For specific instructions, refer to garment's sewn-in care label)



First U.S. Commercial Production:

1941, Firestone Plastics Company, predecessor of Firestone Synthetic Fibers and Textiles

Federal Trade Commission Definition:

A manufactured fiber in which the fiberforming substance is any long-chain synthetic polymer composed of at least 80% by weight of vinylidene chloride units.

(-CH,-CCI,-).

Characteristics and Uses

Saran fibers wear well and resist common chemicals, sunlight, staining, fading, mildew and the weather.

Fabrics made from saran libers can be easily washed with soap and water. They are non-flammable. Saran monofilaments are comparatively stiff and they soften at low temperatures. The fiber is heavy compared with most apparel fibers. Saran fibers are used for upholstery in public conveyances, deck chairs, garden furniture, etc. The weight of saran fibers is too great for wide use as a general textile material.

SPANDEX

First U.S. Commercial Production:

1959, E. I. du Pont de Nemours & Company, Inc.



Federal Trade Commission Definition:

A manufactured fiber in which the fiberforming substance is a long-chain symihetic polymer comprised of at least 85% of a segmented polyurethane.

EXHIBIT 5

The Condensed Chemical Dictionary

TENTH EDITION

Revived by

GESSNER G. HAWLEY



AN NOSTRAND REINHOLD COMPANY

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Literary of Congress Catalog Card Number: 80-29636 ISBN 0-442-23244-6

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sur: laminating adheder for cosmene prepcioth, nonwoven labtings; greaseproofing ickener and stabilizer. 's and mortars; interls imitation sponges;

rozium chloride. At ter, much to increase the

and secul

n, thermoplastic resis acctylene with carbahas excellent dielectric chemical stability, but is used principally as a ral equipmentand at an

·H,CCHC!—)- ∧ ¬¬

Properties. White powder or colorless granules. Resistant to weathering and moisture; dimensionally stable; good dielectric properties; resistant to most acids, fats, petroleum hydrocarbons and fungus. Readily compounded into flexible and rigid forms by use of plasticizers, stabilizers, fillers, and other modifiers. Easily colored and processed by blow molding, extrusion, calendering, fluid bed coating, etc. Available as film, sheet, fiber and foam.

Derivation: Polymerization of vinyl chloride (q.v.) by free radicals with-peroxide initiator. May be copolymerized with up to 15% of other vinyls.

Hazard: Decomposes at 148°C, evolving toxic fumes of hydrogen chloride. See also vinyl chloride, and note.

Uses: Piping and conduits of all kinds; siding; gutters; window and door frames; officially approved for use in interior piping, plumbing, and other construction uses; raincoats, loys, gaskets, garden hose, electrical insulation, shoes, magnetic tape, film and sheeting; containers for toiletries, cosmetics, household chemicals; fibers for athletic supports; scalant liners for ponds and reservoirs; adhesive and bonding agent; plastisols and organosols; tennis court playing surfaces; flooring; coating for paper and textiles; wire and cable protection; base for synthetic turf, phonograph records.

Note: Use of PVC in rigid and semirigid food containers, such as bottles, boxes, etc., is under restriction by FDA, as well as in coatings for fresh citrus fruits. Its use in thinner items such as films and package coatings is permissible. Possibility of migration of vinvl chloride monomer into food products is the critical factor; this tends to increase

with the thickness of the material.

polyvinyl chloride-acetate. A vinyl chloride and vinyl accessic copolymer that is more flexible than polyvinyl chloride. The copolymer usually contains 85 to 97% of the chloride. It is generally similar in properties and uses to polyvinyl chlorids.

polyving I dichloride (PVDC). A chlorinated polyvinyl chloride. Has high strength and superior chemical resistance over a broad temperature range; self-extinguishing. Used for pipe and fittings for hot. corrosive materials up to 100°C. Is immune to solvation or direct attack by inorganic reagents, aliphasic hydrocarbons and alcohols.

Polyvinyl ether. See polyvinyl ethyl ether; polyvinyl isobutyl ether, polyvinyl methyl ether; polyvinyl methyl ether-maleic anhydride.

polyvinyl ethyl ether (PVE; polyvinyl ether) [-CH(OC,H,)CH,-].

Properties: Viscous gum to rubbery solid, depending on molecular weight. Colorless when pure; sp. gr. 0.97 (20°C); refractive index 1.45 (25°C). Insoluble in water, soluble in nearly all organic solvents. Stabie toward dilute and concentrated alkalies and diinte acida. Compatible with a limited number of

commercial resins, including rosin derivatives and some phenolics.

Derivation. Polymerization of vinyl ethyl ether, Uses: Pressure-sensitive tape; to improve adhesion to porous surfaces, cellophane, cellulose acetate and vinyl sheet.

polyvinyl Buoride (-H:CCHF-). Polymer of viny) fluoride. In film form it is characterized by superior resistance to weather, high strength, high dielectric constant, low permeability to air and water, as well as oil, chemical solvent and stain resistance.

Hazard: Not recommended for food packaging. Evolves toxic fames on heating.

Uses: Protective material for outdoor use: packaging; electrical equipment.

polyvinyl formal. See polyvinyl acetal.

polyvinylidene chloride (saran). A mercoregular. thermoplastic polymer.

Properties: Tasteless, odorless, nontoxic; abrasionresistant; low vapor transmission; impermeable to flavor. Highly inert to chemical attack; softened by chlorinated hydrocarbons and soluble in exclohexanone and dioxane. Combustible but self-extinguishing.

Derivation: Polymerization of vinylidene chloride (q v.) or copolymerization of vinylidene chloride with lesser amounts of other unsaturated comnounds.

Forms: Extruded and molded products; oriented fibers; films.

Uses: Packaging of food products, especially meats and poultry; insecticide-impregnated multiwall paper bags: pipes for chemical processing equipment; seat covers, upholstery fibers, brutles, latex coatings.

See also saran fiber; "Cryovac."

polyvinylidene fluoride H:C = CF1. A thermoplastie Augrocarban polymer suitable for compression and injection molding and extrusion.

Properties: Crystalline melting point 171°C. Thermally stable from -62 to +148°C. Self-extinguishing and nondripping. Tensile strength 7000 pai at 25°C; yield stress 5500 psi; elongation 300%; compression strength 10,000 psi; thermal conductivity 1.05 Btu/hr/sq ft/*F/in; water absorption 0.04% in 24 hrs; sp. gr. 1.76; refractive index 1.42. Resistant to oxidative degradation, electricity, acids, atkalies, oxidizers, halogens. Somewhat solable in dimethylacetamide; attacked by bot conc. aulfuric acid or n-butylamine.

Forms: Powder, pellets, solution, and dispersion. Uses: Insulation for high-temperature wire, tank linings, chemical tanks and tubing, prosective paints and coatings with exceptional resistance (30 years) to weathering and U.V.; valve and impeller parts; shrinkage tubing to encapsulate resissors, diodes, and soldered joints; sealant.

See also fluorocurbon polymer.

CONTENTS: LAB WORKSHEFT ITEMS 1535 11 010220185 POTV . Charlet EXHIBIT 6

-Matthews'-

TEXTILE FIBERS

Their Physical, Microscopic, and
Chemical Properties

SINTH EDITION

Prepared by a Staff of Specialists under the Editorship of

HERBERT R. MAUERSBERGER

Secretary of Textile Book Publishers, Inc. Director, Textile Department, Fairleigh Dickinson College Textile Consultant

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JOHN WILEY & SONS, INC., NEW YORK CHAPMAN & HALL, LIMITED, LONDON

Case 3:75-cr-00026-F Document 126-6 Filed 03/23/2006 Page 57 of 73 TEXTILE FIBERS 1004 or of Utilization. Among the first commercial applications of vinylidene aois chloride were fishing leaders made of monofilaments and produced by Vi Pierce Plastics, Inc., of Bay City, Mich., under the trade name of proce Permalon. This company also used Saran for the production of tapes, as well as eatheters for surgical purposes. Irvington Varnish & Insulator Company produced filaments in a rattunlike cross-section for use in upholstery fabrics. The success obtained with this material in specialty fields soon led to its adoption for the manufacture of narrow webbing in decorative fabrics such as belts and suspenders, as well as specialty braids and some knitted fabrics. It was found possible to weave the material on metal wire looms through minor loom medifications. A durable insect screen was made for war purposes, which outlasted metal in adverse tropical and humid climates. Among the first extruders producing monofilaments for this use were the Firestone Industrial Products Company, now Firestone Plastics Company, of Pottstown, Pa., under the trade name Velon. Shortly after the work on metal wire looms was started, it was found possible to weave this fabric on slightly modified standard textile looms. The use of vinylidene chloride in insect screens is a typical example of the utility of this material for military applications. Other companies have taken up the manufacture of Saran monofilaments and brush bristles: Las-Du Trus Extraded Plastics, Inc.; Bolta-Saran, Inc., and Dawbarn COIL Brothers, Inc. 350 Petroleum and brine are the basic raw materials. Process. jı ı Ethylene, made by cracking petroleum, and chlorine, obtained by the cry electrolysis of brine, combine to form trichloroethane, which is converted to vinylidene chloride as shown in Fig. 23. Monomeric vinylidene chloride is a clear, colocless liquid having a boiling point of 31.7° C. (89° F.). The structural formula is CII2 -CClz. It can be readily polymerized to form a long, linear, straightchain polymer. By selection of copulymers and control of the polymerization conditions, polymers can be formed which have softening points ranging from 70° C. (156° F.) to at least 180° C. (356° F.). An average commercial polymer has a molecular weight of approximately 20,000 and a softening point of 120 to 140° C. (248 to 284° F.). The basic vinylidenc chloride resin is practically odorless and tasteless, and is nuntoxic. The fabrication method of particular interest in the textile field con-TI sists of extrusion with subsequent mechanical or heat treatment for loı improved properties. The extrusion of vinylidenc chloride produces a he long, continuous-length monofilament, either of circular cross-section

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UNITED STATES DISTRICT COURT EASTERN DISTRICT OF NORTH CAROLINA FAYETTEVILLE DIVISION

UNITED STATES OF AMERICA,

37

Nos. 75-26-CR-3 90-104-CIV-3-D

JEFFREY R. MacDONALD

AFFIDAVIT OF FRANK APPLEBAUM

- I, Frank Applebaum, being first duly sworn, state under oath the following:
- I currently reside at 3 Pomona West, Apt. 3,
 Pikesville, Maryland 21208.
- 2. Between 1939 and 1987, I was employed at a company in Odenton, Maryland, which conducted business under the following names: National Store Fixtures, National Plastics Products, Enjay Fibers and Laminates Co., Amtech Co., and Ametek Co.
- 3. While working for said company, I held positions in the following departments approximately during the years indicated: Research and Development, 1939 to 1946;
 Manufacturing, 1946 to 1968; Sales and Marketing, 1968-1987.
 From 1976 to 1987, I was the Vice-President of Marketing.
- 4. During the course of my employment at National Plastics Products Company and its successors, I became familiar with the production of saran fibers, including development work on the use of saran fibers for cosmetic wigs worn by humans. The chemical name for saran is polyvinylidene chloride.
- 5. Saran can be manufactured in a number of different forms, including solid, film, monofilament and continuous

multifilament forms. While I was employed by National
Plastics Products Company and its successors, we manufactured
saran fibers in both monofilament and continuous
multifilament forms.

- 6. "Monofilament" consists of an individual fiber which can vary in length depending on the end use. A rather simple example of a monofilament fiber is fishing line. "Continuous multifilament" is a bundle of numerous individual saran fibers that have all been extruded and processed as a group. Continuous multifilament can be made in any length desired and can be many feet in length. At the end of the production line, the continuous multifilament gets wound onto a spool, paper tube, or a 62-inch bundle form, which is then shipped to the end user who can cut it to any length desired for the end use.
- 7. National Plastics Products Company manufactured saran fibers in continuous multifilament form in a full range of hair colors, including light or "platinum blond." From the late 1950s to 1987, National Plastics Products Company and its successors worked with companies including Globe Wig, World Wig, and A & B Wig (which also conducted business under the name A & B Artistic Wig), in the development of saran continuous multifilament for use in human cosmetic wigs. All of these companies were located in New York City. To the best of my knowledge, none of these companies are currently in business.
- 8. During the course of my employment at National Plastics Products Company and its successors, I saw human cosmetic wigs being developed for commercial use with the

saran fiber products. The saran wigs I saw were manufactured by Globe Wig and A & B Wig (which also conducted business under the name A & B Artistic Wig).

9. National Plastics Products Company and its successors also supplied saran continuous multifilament in bundle form to a wigmaker named Myer Jacoby, who made white Santa Claus wigs and beards with it. To the best of my knowledge, Jacoby worked out of New York and is now deceased.

Frank Applebaum

we worn to before me this 20 day of April, 1996, The, Maryland.

Tary Public, State of Maryland

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UNE 1993

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"FATAL VISION"
REVISITED



Kristen and Kimberly MacDonald at play at the home of their maternal grandparents, Mr. and Mrs. Alfred G. Kassab, in Long Island, New York, in the summer of 1969. This photo—a print made from an 8mm home movie taken by Mr. Kassab—proved that the MacDonald girls had at least one blond-haired doll, and thus helped to account for the "blond synthetic hair" found in a hairbrush at the crime scene. Inset, the Army booking photo of Jeffrey MacDonald taken following his arrest for the murder of his wife and two daughters.

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ARTICLES

- 15 "Fatal Vision" Revisited: The MacDonald Murder Case By Brian M. Murtagh and Michael P. Malone
- 25 Spotlight on . . . Achieving State-of-the-Art Surveillance
 By Lois Pilant
- 38 VICAP's Role in Multiagency Serial Murder Investigations By Terence J. Green and Jane E. Whitemore
- 46 Interjurisdictional Coordination of Major Gang Investigations
 By Stephen E. Higgins
- 50 NASA Offers High-Tech Support to Law Enforcement By Charles W. O'Neal and Gary L. Wistrand
- 54 Military Support Available to Civilian Law Enforcement By John C. Heldstab and Paul G. Marksteiner
- 59 Violent Crime in America: Recommendations of the IACP Summit

COLUMNS

- 6 President's Message: IACP Arranges Key Congressional Meetings By Steven R. Harris
- 10 From the Director: Protection of Public Officials— A Secret Service Perspective By John W. Magaw
- 13 Chief's Counsel: Coordinating Your Department's Response to a Line-of-Duty Death By Lydia M. Rhodes
- 14 Legislative Alert: Attorney General Asks for Help By Roy Caldwell Kime

DEPARTMENTS

58 Survivors' Club 66 New Members 62 Saved by the Belt 68 Index to Advertisers 63 Product Update 69 IACP News

"FATAL VISION" REVISITED:

The MacDonald Murder Case

By Brian M. Murtagh, Assistant U.S. Attorney, Washington, D.C., and Supervisory Special Agent Michael P. Malone, Senior Examiner, Hair and Fibers Unit, FBI Laboratory, Washington, D.C.

Editor's note: Mr. Murtagh was the prosecuting attorney in the 1979 MacDonald murder trial. Mr. Malone has been a central figure in the hair and fiber analysis required throughout the post-trial appeals process.

he trial of United States v. Jeffrey R. MacDonald commenced on the morning of July 19, 1979, in U.S. District Court for the Eastern District of North Carolina, in Raleigh, and was to continue until his conviction on August 29, 1979. The prosecution's theory was that MacDonald's exculpatory account of the murder of his wife and two small daughters by intruders was false and was therefore evidence of his consciousness of guilt. In particular, the prosecution focused on MacDonald's own account of his movements in the crime scene after the "intruders" had allegedly fled into the night. Here, the purpose was to demonstrate that MacDonald's alibi that he was in the living room when his family was being attacked in the bedrooms was false.

Ultimately, it was proven beyond a reasonable doubt that the crime scene had been rearranged and that only MacDonald could have rearranged it. In effect, the jury was asked to determine whether to give credence to MacDonald's account or to the story told by the physical evidence.

MacDonald's defense involved several hemes:

- the intruders did it;
- 2. the crime scene's integrity was destroyed by the military police:
- stroyed by the military police;

 3. physical evidence that cannot be linked to the household or its occupants proves the presence of intruders;
- 4. unlike the government experts, the defense experts have correctly examined the physical evidence and
 - 5. there is no evidence to prove that

MacDonald was other than a loving husband and "a wonderful Daddy."

Fortunately for the prosecution, Mac-Donald's account was well documented and consisted principally of a taperecorded interview on April 6, 1970, and his subsequent testimony before the Army's Article 32 investigating officer and the federal grand jury.

The case focused on Jeffrey MacDonald's torn and bloody blue pajama top, found on top of Colette MacDonald's body, which was lying in a supine position on the shag rug of the master bedroom. When Colette's body was lifted

off the rug, a CID agent spotted a dark thread in a blood clot on the rug in the area where her head had been. The agent's hunch that the thread might have come from the blue pajama top (later confirmed laboratory examination) prompted an immediate search for threads in the body outline, as well as in the living room where **MacDonald** said he had been tacked and his pajama top torn. Contrary to Jeffrey Mac-

The results of this search werein

formative: a total of 60 threads and yarns were found in the master bedroom. Thirty-four were found under Colette's body, and one was found on the floor beneath the headboard that bore the word "PIG" written in Colette's blobd type. Nineteen were found inside bedding in which Kimberly's body was wrapped, and three were found on Kristen's bedspread. Significantly, neither threads nor yarns from MacDonald's pajama top were found in the area of the living room where he claimed to have been attacked.

What was found in the living room was a blood-stained Esquire magazine containing an account of the recent Tate-

LaBianca murders perpetrated by Charles Manson's

Donald's assertion that the unidentified dark woolen fibers found at the acene could not have belonged to anyone in his family—and must have come from the dark clothes of the "hippic intruders" this family photograph shows Colette (with baby Kristen) in a dark coat and knot hat.



Although Jeffrey MacDonald contended that the 48 ice pick holes in his pajama top were the result of a violent struggle with an ice pick-wielding assailant, he sustained no such wounds himself. In fact, when the pajama top was folded right sleepe inside out, as it had been found on Colette's chest, it was possible to insert 21 probes simultaneously through the 48 ice pick holes in the pajama top. The resulting pattern tabove, lefti corresponds exactly with the two groupings of the 21 ice pick wounds in Colette's chest (above, right).

hippie family. In addition, MacDonald's eyeglasses, which he claimed not to have been wearing during or subsequent to "the struggle," were found in the living room, with Kristen's blood group on the side of the lens that was in contact with the floor.

The pocket from MacDonald's blue pajama top was found on the upturned corner of a multicolored throw rug adjacent to Colette's feet. When CID agents questioned MacDonald about the disparity between the lightly bloodstained pocket and the blood-soaked top from which it had been torn, MacDonald provided the following explanation: Upon regaining consciousness in the living room, and still wearing his pajama top (which had been torn in the struggle with an ice pickwielding assailant), he had gone directly to the master bedroom and shed his pajama top. He then described how he had covered his wife with his pajama top and a "towel" to treat her for shock. Attempting to explain how the pajama pocket could have been torn in the living room, but fallen off in the master bedroom, Mac-Donald was emphatic that he had not made a "circuit" of the other rooms before

removing his paisms top.

This statement kept MacDonald from explaining away the results of subsequent laboratory examinations, which revealed the following: some of the blood stains in Colette's bloot type on MacDonald's pajama top were disected by tears on the front of the pullover-type pajama top. This indicated that Colette's blood, which by

MacDonald's account could only have gotten on the pajama top when he placed it on her body, was there before it was torn. The location where the pajama top. was torn, according to MacDonald, was the living room. However, this was controverted by the profusion of pajama top threads in the master bedroom. Furthermore, the pocket was stained with Colette's blood type as the result of direct contact before it was ripped from the pajama top.

The compelling blood evidence further demonstrated that MacDonald's assault on his wife and older child, Kimberly, had

originated in the master bedroom. Due to the fact that each of the four members of the MacDonald family had a different ABO blood group,1 and all had bleedaldieeog eaw ti sahujui gni to reconstruct, to a degree, the locations where the assaults had taken place. The presence of contact blood stains in both Kimberly's and Colette's blood types on the master bedroom rug, on splinters from the club (which was found outside the utility room door) and other blood spatters showed that both Kimberly

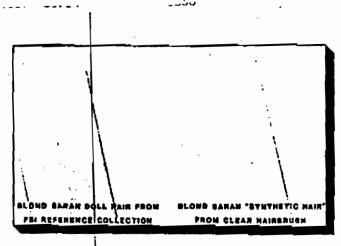
and Colette had been assaulted with the club in the master bedroom.

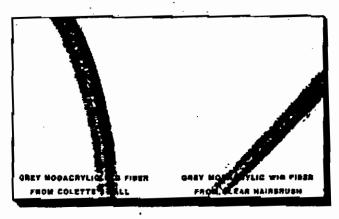
In Kimberly's room, spatters in Kimberly's and Colette's blood groups on the wall adjacent to the bed where her body was found indicate that Kimberly was assaulted with the club a second time. after it had been stained with Colette's blood. MacDonald is linked to these assaults by the presence of a stain in Kimberly's blood type on his pajama top, which-according to his account-he was not wearing when he went into Kimberly's room. In addition, threads from his pajama top were found on the club, which

also bore fibers from the throw rug upon which the pocket and threads from Mac-



shows Kristen and Calette, wearmg the blond fall whose fibers were shown to match the unidentified "wig" fibers that supposedly linked Helena Stoeckley to the crime scene.





The defense scenario alleged that at some point during the crimes, Helena Stoeckley, wearing a blond wig, had answered the kitchen telephone in the MacDonald residence and left a clear-handled hatebrush on a sidebourd near the phone. The "wig" fibers found in this hatebrush were analyzed with the following results. The blond synthetic hair was found to be a saran fiber often used for doll hair; at far left is a blond saran doll hair from the FBI reference collection for purposes of comparison. The grey modacrylic wig fiber found in the hairbrush (far right) was found to match a grey modacrylic wig fiber from the blond fall Colette was known to wear.

Donald's pajama top had fallen. As the club was stained with both Colette's and Kimberly's blood groups, the logical inference is that the club came in contact with the throwing and acquired the rug's fibers, as well as other foreign fibers (such as the pajama top threads) that were present on the rug.

According to MacDonald's account, the only place he was in contact with the club was in the living room, where no splinters, pajama top threads or blood spatters were found. As MacDonald claimed that he had brought the pajama top into the master bedroom after the club had been dropped outside the utility room door, it follows that the club, the throw rug and threads torn from MacDonald's pajama top could never have been in the master bedroom at the same time.

MacDonald had initially denied owning the club, or any lumber of similar 2" x 2" dimension. However, investigation revealed that the club was not of 2" x 2" dimension, but rather had been cut from a 2" x 4" used as a bed slat for Kimberly's bed. As demonstrated by the configuration of paint stairs of identical chemical composition, the club had been used to support a leg of Kimberly's bed when the bed was painted. Furthermore, the club was similar in dimension to homemade shelf supports that MacDonald had constructed for the master bedroom.

Whether Colette MacDonald went to Kristen's bedroom to rescue her baby or because MacDonald was already in the room will never be known. However, it has been proven that Colette was assaulted with the club by Jeffrey MacDonald in Kristen's room while he was still wearing his torn pajama top. These inferences are supported by Colette's blood type spattered on the wall above Kristen's bed, and in large stains on the top sheet of Kristen's bed. In addition, splinters

from the club and threads from MacDonald's pajama top were found on Kristen's bedspread. Because Kristen, unlike Colette and Kimberly, sustained no blunttrauma injuries, it can be inferred that Colette was assaulted in this room with the club by MacDonald, who was wearing the torn pajama top.

As the body of Colette MacDonald was found in the master bedroom, the conclusion that her body was moved after she was assaulted in Kristen's room becomes inescapable. That only MacDonald could have moved her body is equally clear when the interrelation of key pieces of evidence is analyzed. The most probative of these evidentiary items was MacDonald's bare bloody footprint in Colette's blood group, exiting from Kristen's room. The significance of this footprint was initially overlooked, until it was discovered that no other sources of Colette's blood type were present on the floor of Kristen's bedroom.

Since MacDonald had tracked Colette's blood out of—rather than into—Kristen's room, the question arose as to the source of Colette's blood in Kristen's room (on which MacDonald must have stepped before tracking the blood out of the room). Whatever the source of Colette's blood had been, it had been removed before the investigators arrived. Subsequent laboratory examinations were to answer these questions.

On the floor of the master bedroom, investigators had found a pile of bedding from the master bed. The bedspread was found inside the top sheet: both items bore numerous bloodstains, predominantly in Colette's blood group. The sheet also had spatters in Kimberly's blood group, which was consistent with the sheet having been present when Kimberly was assaulted in the master bedroom. In addition, the sheet bore numer-

ous fabric impressions in Colette's blood group. Some of these fabric impressions matched the sleeves of both Colette's and Jeffrey MacDonald's pajama tops, each of which also had corresponding bloodstains in Colette's blood group. Further, purple cotton seam threads from MacDonald's pajama top were removed from the bedspread, one of which was entangled with a crushed head hair that matched Colette's hair.

Taken together, this evidence refuted MacDonald's denial of any contact with the bedding or with having moved Colette's body from Kristen's room. Additionally, as was argued to the jury, the presence of MacDonald's footprint in Colette's blood type, exiting from Kristen's room, can be explained by the following scenario: After assaulting Colette and rendering her unconscious in Kristen's room, MacDonald-still wearing the tom pajama top stained with Colette's blood type-obtained the bedding from the master bedroom. Placing the bedspread on the floor to shield it from Colette's blood, he then placed Colette's body, covered with the sheet, on the spread. The quilt-like bedspread absorbed a large quantity of Colette's blood and also picked up the pajama top thread entangled with Colette's hair.

As the result of contact between the sheet and the sleeves of Colette's and Jeffrey's pajamas, fabric impressions in Colette's blood were transferred to the sheet. In the process, MacDonald's bare foot became coated with Colette's blood, most probably from the bedspread. MacDonald then tracked the blood out of Kristen's room. Colette's body was then deposited on the master bedroom shag rug, where the majority of threads from his pajama top had been previously deposited when the pajama top was first torn.

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Thus viewed, the bloody footprint could only have been left by MacDonald during the removal of Colette's body from Kristen's room.

The pajama top, rather than the footprint, was still the most probative evidence in disproving MacDonald's account. In addition to refuting his account of where the pajama top was tom, laboratory examinations demonstrated the falsity of his explanation for the presence of 48 puncture holes in the pajama top. MacDonald had given a vivid "blow-byblow" description of his attack by intruders, one of whom was allegedly armed with an ice pick. MacDonald described how his pajama top was pulled over his head and on to his arms, which he then used to absorb the thrusts of the ice pick.

However, none of the resulting 48 puncture holes exhibited any evidence of tearing, which indicated that the garment had been stationary at the time the ice pick holes were made. The defense expert attempted to challenge this conclusion by stabbing a ham wrapped in a similar pajama top, in order to demonstrate that it was theoretically possible to puncture a moving pajama top without tearing.

Because MacDonald's account had the unsupported portion of the pajama top between his arms, sustaining the punctures during a violent struggle, the prosecution responded with an "in-court" demonstration. One prosecutor placed a similar pajama top on his arms while the other stabbed at the moving garment with an ice pick. As was readily apparent to the jury, it was impossible to stab at the unsupported pajama top with an ice pick without tearing it or hitting the arms of the wearer. Since MacDonald had no documented ice pick wounds, and claimed no such wounds on his arms, the credibility of his account was further damaged. Additionally, MacDonald's initial, emphatic denial that the family had owned an ice pick was disproved by the testimony of two witnesses.

Only a single small stain of MacDonald's own blood type was found on his pajama top. This stain conformed to a defect on the left sleeve of the garment, which was consistent with having been made by the dull blade of the Geneva Forge-brand paring knife found on the floor of the master bedroom. It was this knife that MacDonald had spontaneously stated-on three occasions-he had pulled from his wife's chest. However, neither the wounds in Colette's chest nor the cuts in her paiama top were consistent with having been made by the Geneva Forge knife. MacDonald's fingerprints were not on the Geneva Forge knife, but a speck of his wife's blood type was

If the knife was not used on Colette or either of the children, what was its role in the crime? The evidence supports the inference that Colette used the knife to defend Kimberly from her father.

Contrary to MacDonald's assertion, the older daughter, Kimberly, suffered from enuresis (involuntary bed-wetting). In addition, as established by the testimony of a classmate from a child psychology course attended by Colette on the night she was murdered, Colette and Jeffrey disagreed on how to deal with the recurrent problem of the children climbing into the parents' bed. MacDonald admitted they talked about the class discussion when Cellette returned from class, but claimed that Colette's solution was for the displaced parent to sleep elsewhere. MacDonald claimed that when he finally went to bed that night, Kristen had wet his side of the bed, so he returned to sleep on the living room couch, where he was subsequently attacked. The presence of the antigen A in the urine stain from the master bed is inconsistent with Kristen's blood type, but is consistent with a deteriorated sample from Kimber-

Colette's chest bare a pattern bruise from the end of the club, as if she had been struck at arm's length by a bayonet-type thrust. Given the other evidence, which establishes that MacDonald's pajama top was torn in the master bedroom and that Colette and Kimberly were struck there with the club, it is entirely consistent that the initial focus of the confrontation was Kimberly. As Kimberly screamed in response to her father's blows, Colette picked up the Geneva Forge knife and attempted to stab MacDonald. In response, MacDonald grabbed the club, and in the fray, struck Kimberly and fractured her skull.

In contrast to MacDonald, Colette had sustained 21 ice pick wounds to the upper chest area. The tightly grouped wounds—five on the right side and 16 on the left side—were in addition to the 16 deep, penetrating, elliptical knife wounds to her chest that caused he death. The ice pick wounds had been inflicted in a perpendicular manner, while her body was in a supine position.

When MacDonald's pajama top was folded right sleeve inside out, as it had been found on Colette's chest, it was possible to insert 21 probes simultaneously through the 48 ice pick holes in the pajama top. The pattern that results from the insertion of the 21 probes through the ice pick holes in the pajama top corresponds exactly with the two groupings of the 21 ice pick wounds in Colette's chest (see photo on page 16). This graphically demonstrates that Colette MacDonald was slabbed through Jeffrey MacDonald's pajama top while it lay on her chest.

It was argued to the jury that MacDonald had initially put the pajame top on Colette to provide an explanation for the presence of her blood type on his garment. Subsequent to the infliction of the fatal knife wounds, MacDonald stabbed his wife through his pajama top with an ice pick in order to suggest, by the use of different weapons, the presence of multiple assailants inflicting ritualistic-type wounds. Further forensic examinations established that the ice pick and steel paring knife had been wiped clean on a Hilton bothmat, which was found draped across Colette's abdomen, and

which bore stains in Kimberly's and Colette's blood groups. This was the "towel" that MscDonald had claimed to have placed over Colette to prevent shock.

Other attempts to make the crime scene appear Manson-esque also implicated MacDonald. The word "PIG" in Colette's blood type on the headboard appeared, due to the absence of ridge lines, to have been written by a person wearing rubber gloves. This was supported by the presence of fragments of latex glove bearing Colette's blood type that were found on the floor and in the pile of bedding in the master bedroom. MacDonald's blood

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type was found on the kitchen floor leading to a cabinet in which packages of disposable surgeon's latex gloves were found. Examinations of the glove fragments and the exemplar gloves revealed the presence of similar trace elements. A thread from MacDonald's pajama top was also found on the floor beneath the headboard where "PIG" had been written.

In addition to glowing character testimony and an attack by defense experts on the government's forensic evidence, the defense presented the testimony of Helena Stoeckley in an attempt to corroborate MacDonald's account.²

Initially, the defense had sought to get Stoeckley's various admissions admitted through the testimony of third parties to whom she had made various conflicting statements over the years. The trial judge ruled that the under the Federal Rules of Evidence, such exceptions to the hearsay rule are not admissible unless corroborating circumstances clearly indicate the trustworthiness of the statement. Far from being comporated, Stoeckley's conflicting admissions and denials of involvement were, in the court's view, about as untrustworthy as they could get. Consequently, Stoeckley's out-of-court statements were ruled inadmissible.

However, the prosecution had sought a material witness warrant for Stoeckley, who was arrested by the FBI and brought to the courthouse. The trial judge recessed the trial, and made Stoeckley available to the defense. In their subsequent interview, the defense showed Stoeckley the crime scene photos in an attempt to refresh her recollection.

Called to the witness stand by the defense, Stoeckley testified, in the presence of the jury, to her extensive consumption of opiates and cannabis on February 16, 1970. After consuming a "hit of mescaline " around midnight, Stoeckley could not recall her whereabouts until she returned to her apartment early on the morning of February 17, after the news of the murders had been announced on a local radio station. Contrary to earlier statements in which she "thought" she might have been involved, at thal Stoeckley testified that she didn't believe that she had participated in or witnessed the murders. Stoeckley did admit that she owned a floppy hat and boots, and sometimes were a blond wig, although she was not wearing it on the night of the murders.* Stoeckley subsequently destroyed the hat and wig. During the Army Article 32 Hearing, and in subsequent interviews by the CID, MacDonald had not identified Stoeckley's photographs, not did he identify Stoeckley during his trial testimony.

The defense also sought to demonstrate the existence of introders by pointing to the presence of unidentified fingerprints,

unmatched fibers and candle drippings found in the crime scene. However, as the critical evidence involving the pajama top stained with Colette's blood, the puncture holes matching the pattern of Colette's ice pick wounds, the pajama top fibers on the club and elsewhere, the bloody footprint and the fabric impressions on the sheet could only be accounted for by MacDonald's rearrangement of the crime scene, the jury rejected his intruder defense. After six and one-half hours, the jury found Jeffrey MacDonald guilty of the second-degree murders of Colette and Kimberly, and murder in the first degree of Kristen. He was immediately sentenced to three consecutive terms of life imprisonment.

The Direct Appeal

in July 1980, the U.S. Court of Appeals for the Fourth Circuit reversed MacDonald's conviction on the grounds of denial of his right to a speedy trial and cited as trial prejudice Helena Stoeckley's loss of memory of her whereabouts. The govemment petitioned the U.S. Supreme Court for writ of certiforari, which was granted. On March 31, 1982, after briefing and oral argument on the ments, the Supreme Court found no denial of speedy trial rights, reversed the Fourth Circuit and reinstated MacDonald's conviction. The case was remanded for disposition of remaining issues, and MacDonald was returned to prison the same day. A subsequent appeal on the conduct of the trial. including the exclusion of Stoeckley's ourof-court statements, was rejected by the Fourth Circuit and the Supreme Court.

While MacDonald's conviction had theoretically become final by 1984, several collateral attacks on the conviction were mounted.

The 1984 Collateral Attack

In 1984, MacDonald filed a motion for a new trial on the grounds of newly discovered evidence in the form of detailed post-trial confessions by Helena Stoeckley. Also filed at this time were petitions for writ of habeas corpus, challenging the conviction on the grounds of alleged suppression of exculpatory physical evidence. The "exculpatory" evidence had been obtained by the defense under the Freedom of Information Act, and included laboratory bench notes from both the FBI and the CID. These claims were also rejected by the trial court, appellate court and Supreme Court.

The 1990 Collateral Attack

In 1990, MacDonald's third set of lawyers filed a third petition for habeas corpus, based exclusively on "critical new"

evidence from "previously unreleased" documents that had been purportedly ob-lained under the Freedom of Information Act in 1989-90. In fact, the FBI and CID laboratory bench notes ihvolved had been released in 1943-84 to MacDonald's prior habeas courisel, who had raised other matters from the same releases. The actual physical evidence had been made available for examination by defense experts prior to trial.

This subsequent habeas petition, based upon information that was available but not raised in the first hapeas petition, was held to be an abuse of the writ. The final portion of this article, however, will address only the forensic aspects of this petition, and will demonstrate that not only was the evidence not new, but it wasn't exculpatory. Furthermore, these items in no way altered the evidence upon which

MacDonald had been originally convicted.
The newly discovered "exculpatory" evidence would fall into three main cate. gories: (1) unidentified blond and grey 'wig" fibers, (2) unidentified dark wool fibers and (3) unidentified hair found on or near Colette's body and in both children's bed clothing.

The unidentified "wig" fibers were cru-cial to MacDonald's defense because of where they were found and because they supposedly "linked" Helena Stoeckley. now deceased, to the crime scene. Two hairbrushes, a clear-handled hairbrush found on a sideboard hear the kitchen phone and a blue-handled hair brush found under Colette's body, became im-

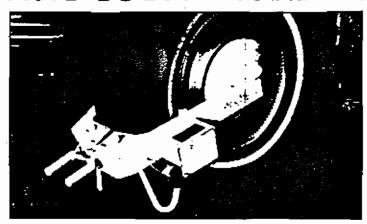
The defense scenario alleged that at some point during the crimes, Helena Stoeckley, wearing a bland wig, had answered the kitchen telephone in the Mac-Donald residence. If actual unidentified human "wig" fibers, which did not oneinste from the MacDonald household. were found in these hairbrushes, this would tend to corroborate Stoeckley's presence and would be "exculpatory" to the government's case.

The "blond synthetic hair" and "grey synthetic hair" had been originally discovered in the clear-handled hairbrush early in the CID investigation by an Army CID laboratory examiner. The presence of these blond synthetic libers was noted in the CID examiner's bench notes: however, they were never mentioned in the final CID laboratory reports. They had never been disclosed to the defense prior to the 1979 trial.

The first step in the re-examination of these "wig" fibers was to determine if they were, in fact, true wig fibers and then to attempt to determine their source. The grey "wig" fibers were examined using

Continued on page 64

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"Fatal Vision" Revisited

Continued from page 23

the standard light microscope, the polarizing light microscope and two of the most discriminating techniques that can be used with synthetic fibers—the microspectrophotometers and the Fourier Transform Infrared analyses. They were identified as modacrylic fibers, the most common type of synthetic fiber used in the manufacture of human hair goods.

Investigation revealed that a blond fall, once owned and worn frequently by Colette MacDonald, was still available for analysis. When the fall was examined, it was found to be composed of a combination of human hair and modacrylic wig fibers. It was also found that the grey modacrylic wig fibers from the hairbrush matched the grey modacrylic wig fibers found in the composition of the fall. Accordingly, these grey wig fibers were consistent with having originated from Colette's fall (see photos on page 18).

Therefore, while "true" wig fibers were found at the crime scene, the source of these modacrylic wig fibers could be accounted for-they came from Colette MacDonald's fall.

The source of the "blond synthetic hair" from the clear-handled hairbrush posed more of a problem. Again, the same microscopic, optical and instrumental techniques were used, ultimately determining that the "blond synthetic hairs" were composed of saran fibers. Due to problems in manufacturing and the physical properties of saran fibers, they are not suitable for human wigs. They do not look like or "lay" like human hair, therefore, they are not used to make human hair goods.

One of the main uses of saran fibers during the time frame of the murders was for doll hair. These "blond synthetic hairs" were very similar to blond doll hair in the FBI reference collection (see photos. on page 18). In fact, the early "Barbie"" dolls made by Mattel had hair made of saran fibers

Since the MacDonald girls were known to have owned dolls with blond hair, and since little girls are known to brush the hair of their dolls, it can be inferred that the "blond synthetic hair" found in the hairbrush probably came from a doll belonging to the MacDonald girls or one of their friends. Unfortunately, none of the dolls originally belonging to Kimberly or Kristen are available today for testing purposes.

A second area of "exculpatory" evidence as noted in the defense petition concerned unidentified woolen fibers found on Colette MacDonald's body and on the club. These obers had been noted in an early FBI examination, but not included in the FBI report. These consisted of darkcolored woolen fibers and white woolen fibers. The dark-colored fibers were important to MacDonald's defense in order to fit the latest defense scenario, which alleged that the "intruders" were wearing dark-colored clothing.

The bluish-black woolen fiber from the biceps area of Colette was determined, by means of microspectrophotometry, to be different from the bluish-black woolen fiber removed from the club. Additionally. both of these fibers were different from the two dark purple woolen fibers found on the mouth area of Colette's body. The white woolen fibers found on Colette's bicep and on the club were eventually matched back to the white shag wool rug upon which Colette's body was lying.

This fact was very important to the prosecution's theory of the case. According to the Transfer Theory of Locard," upon which all hair and fiber work is based, an individual is constantly exchanging both hairs and/or fibers with his environment, so that the hairs and fibers found on an individual at any one time are reflective of his latest environment. Since the white woolen fibers on Colette's body were reflective of her latest environment-the master bedroom rug-it follows that the dark-colored woolen fibers probably were also from the rug

As for the original source of the woolen fibers, it is a known fact that Colette owned many dark-colored clothing items, such as sweaters, coats and knit hats. These items had been returned to Mac-Donald in 1970 and were no longer available for testing.

The final area of "exculpatory" evidence, as noted by the defense, concerned unidentified human hairs found under Colette's body and in the bed clothing of all three victims. These hairs had been originally discovered by the CID laboratory examination and had been noted in the bench notes. This information was not disclosed to the defense.

If a suitable pubic hair is matched to a particular individual, this leads to a strong association to that individual.8 A brown Caucasian pubic hair was found under the body of Colette MacDonald. This hair remained unmatched for over 20 years. Finally, as a result of a recent FBI Laboratory examination, this hair was matched to the pubic hairs of Jeffrey Mac-Donald, and accordingly, is consistent with having originated from Jeffrey Mac-

The unidentified hairs from the master bedding Kristen's bedspread and Kimberly's quilt were also re-examined and were found to be either limb hairs or body

hairs. Accordingly, they did not possess sufficient characteristics to be of value for significant comparison purposes.

In summary, as a result of numerous re-examinations, all of the alleged "exculpatory" evidence deemed so important to the latest defense scenario probably originated from ordinary, everyday items found in the MacDonald household, and in no way suggests the presence of outside "intruders." Had Colette MacDonald's parents not retained their daughter's blond fall, however, MacDonald could have successfully argued that "blond wig hairs," unmatched to any item from the MacDonald household, were found at the crime scene. While this would have been "literally" true, the inference that the "blond wig hairs" established the presence of "intruders" would have been false.

The Outcome

On Monday, July 8, 1991, U.S. District Judge Franklin T. Dupree, Jr., who pre-sided over MacDonald's priginal trial in 1979, denied Jeffrey MacDonald's petition for a new trial stating: "The fiber evi-dence presented here for the first time would have been insufficient to alter the result at trial, and if a new trial were held, the jury would again reach the almost

inescapable conclusion that [leffrey Mac-Donald) was responsible for these horrible crimes."

On June 2, 1992, the U.S. Court of Appeals for the Fourth Circuit again denied MacDonald's petition and upheld Judge Dupree's prior ruling. Commenting on the "newly discovered" evidence in its lengthy opinion, the Appeals Court stated, "The most that can be said about the evidence is that it raises speculation concerning its origin. Furthermore, the origin of the hair and fiber evidence has several likely explanations other than intruders." The court goes on to state, "We have carefully reviewed the voluminous record of evidence in this case, beginning with the original military Article 32 proceedings through the present habeas petition, which contains over 4,000 pages. Yet we do not find anything to convince us that the evidence introduced here, considered with that previously amassed, would have raised reasonable doubts in the minds of the jurors."

In October 1992, the U.S. Supreme Court denied Jeffrey MacDonald's petition for writ of certiorari to review the appellate court's decision.

At this writing, MacDonald is serving his sentence at the Federal Corrections Institution in Sheridan, Oregon. He is currently eligible for parole. *

I Jeffrey MacDonald has blood group 8. Colette MacDonald had blood group A. Kimberly MacDonald had blood group AB and Kristen MacDonald had blood group 0. The chances of this occurring in a family are extremely low.

2 A neutron activation analysis revealed that the trace elemental composition of the forger section of the latex surgical glove was similar to the trace elemental composition of the packets of latex surgical gloves found in the MacDonald kitchen cabinet.

3 Heima Stoeckly was a known drug addict and member of a local hippie community who emerged shortly after news of the MacDonald murders became known locally.

 MacDonald stated that when he initially awoke in the living room, he saw a blond girl wearing a Soppy hat and boots, carrying a candle and chanting acid is groovy, kill the pigs.

1 KK Laing and M.D. Isaacs, "The Examination of Paints and Fibers by Microspectrophotometry, Home Office Central Research Establishment, Report Number 359, British Crown Copyright, 1980.

 Mary W. Tungol, Edward G. Barrick and Montaser Akhar, "Analysis of Single Polymer Fibers by Fourier Transform Intrared Microspectrophotometry; The Results of Case Studies," Journal of Formsic Sciences, vol. 36, pp. 1027-1043, July 1991.

' Edmond Locard, "The Analysis of Dust Traces," The American Journal of Police Science, vol. 1, pp. 276-

BD. Gaudette, 'Probabilities and Human Pubic Hair Comparisons," Journal of Forensic Sciences, pp. 514-517, July 1975.

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